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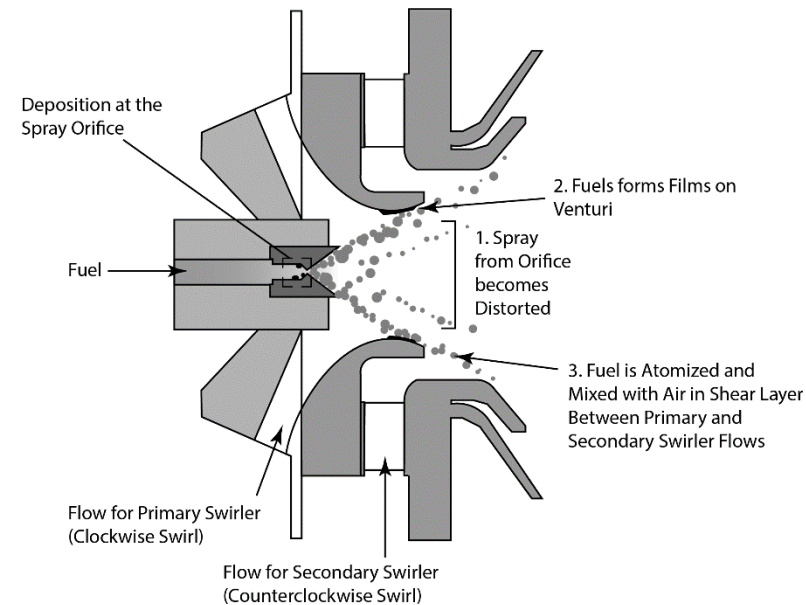
# Understanding Thermal Stability of Future Jet Fuels Using Computational Chemistry

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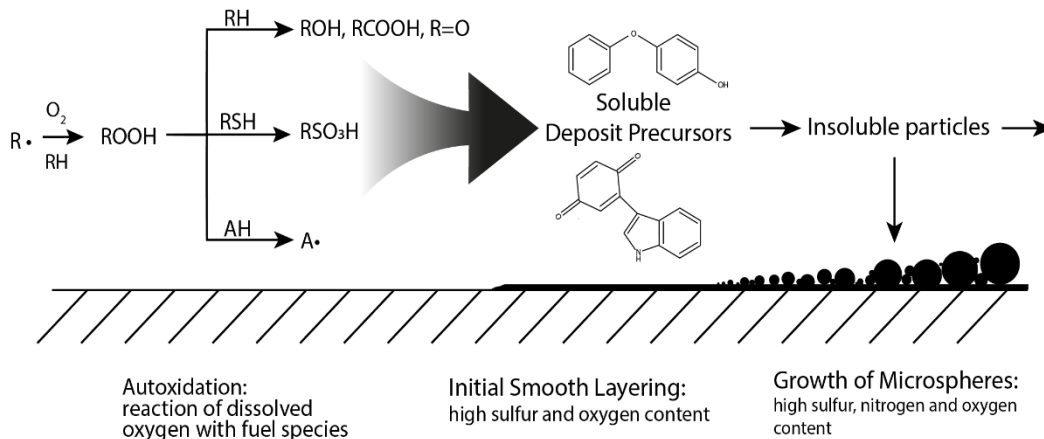
# The Thermal Stability Problem

- Deposition on fuel injector and heat transfer of fuel-oil heat exchanger
- Thermal stability level defined in ASTM D3241 [1]
- Dependent on initial fuel chemistry, each fuel has **unique** fuel chemistry
- Future alternative fuels will **need** to meet these standards



Adapted from [2]

# Chemical Background

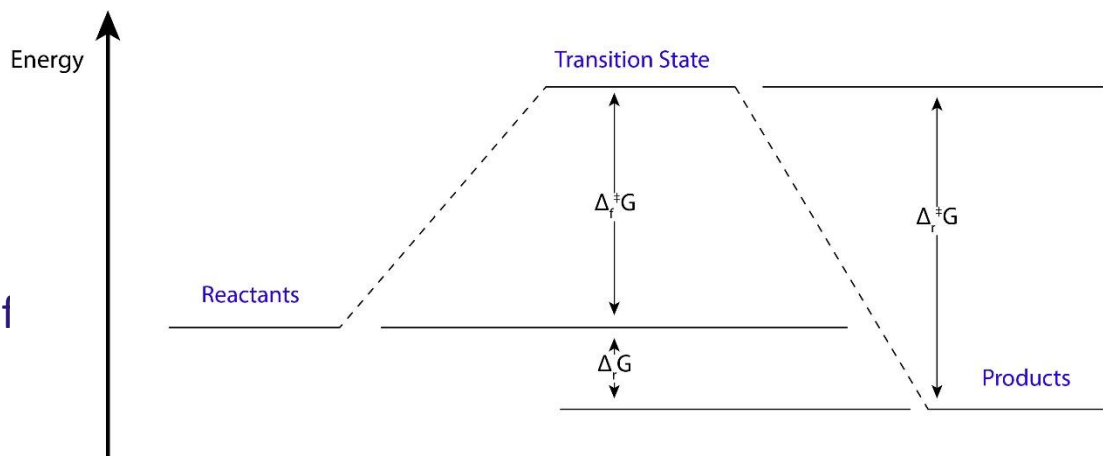


- **Complex** series of chemical reactions
- **Prediction** of deposition is achieved by building **pseudo-detailed mechanisms**
- **Soluble Macromolecular Oxidatively Reactive Species (SMORS)** mechanism is main mechanism describing deposit formation

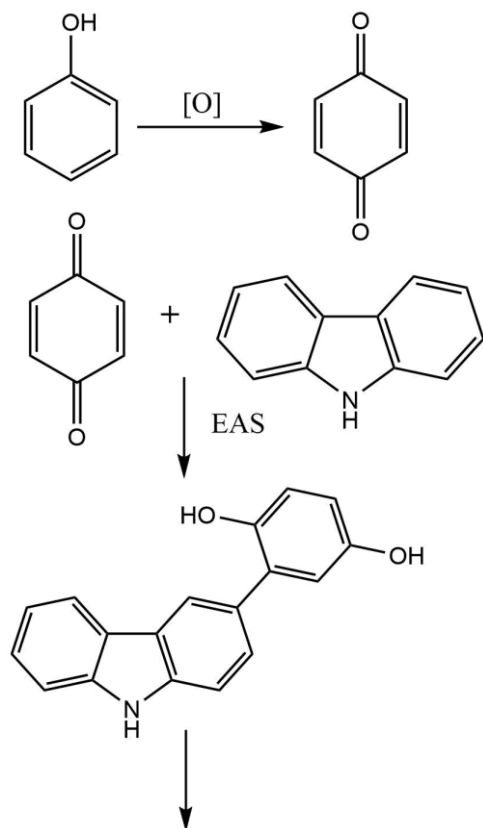


# Computational Chemistry as a Predictive Tool

- **Molecular geometries** a function of the total electronic energy
- **Density functional theory (DFT)** provides a means of obtaining the electronic energy with a high degree of accuracy
- **Reactants, products and transition states** guessed and then the geometries optimized as a series of stationary points



# SMORS mechanism [3]



Agglomeration to Larger Species

- Electrophilic aromatic substitution (EAS) between oxidized **indigenous phenols** and **polar species**
- **Generalized** mechanism
- Extensive experimental investigation but little mechanistic scrutiny
- Computational details: B3LYP functional with a cc-PVDZ basis set, PCM model used with heptane chosen as a solvent



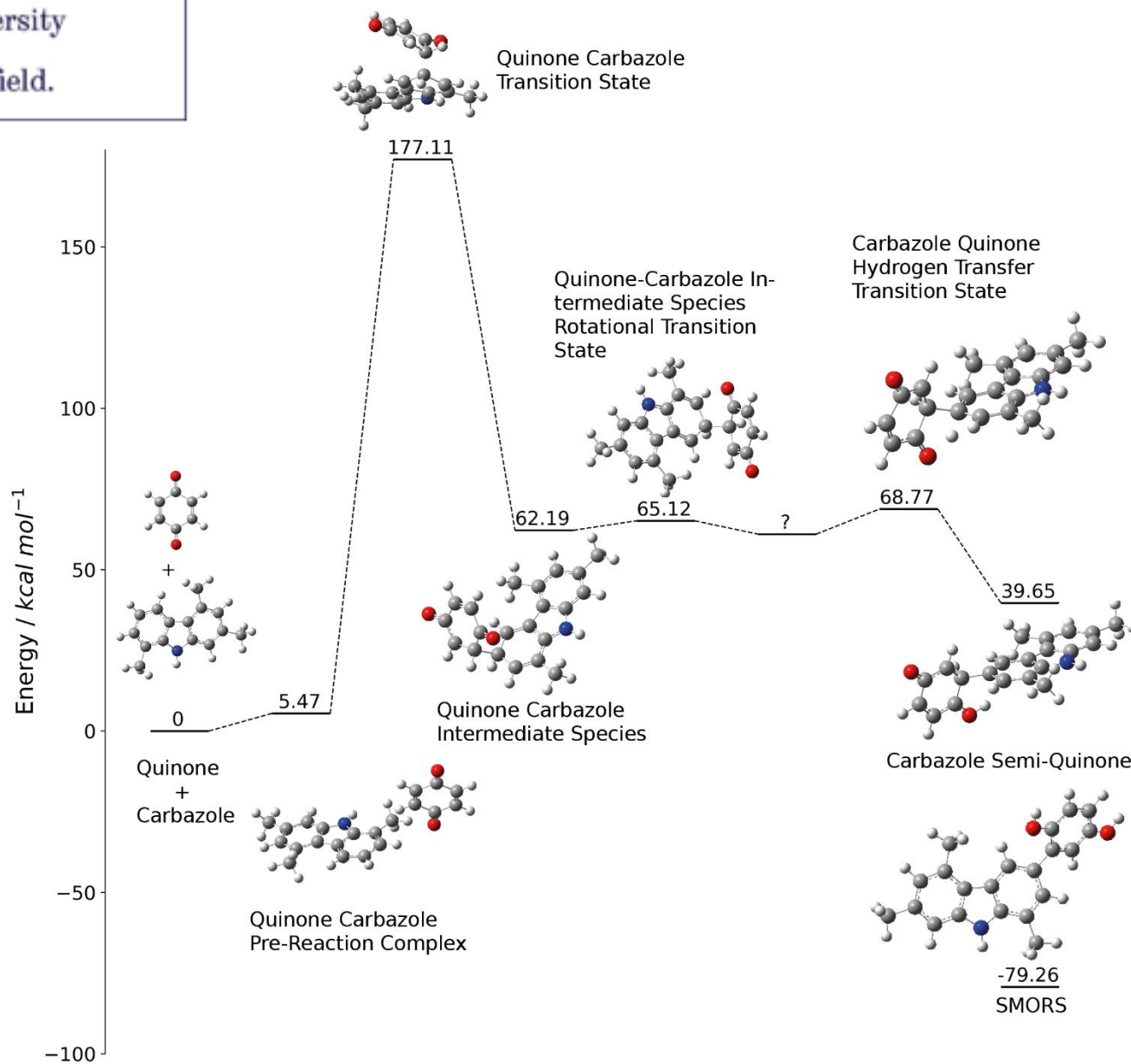
# Proposed SMORS scheme

- **Oxidation of phenols to quinones was energetically favourable, thermodynamically  $-7.15 \text{ kcalmol}^{-1}$  downhill.**
- **No energetically favourable pathway** found to form the proposed SMORS at EAS step.
- Proton shuttle required to form final proposed species



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# Proposed SMORS scheme





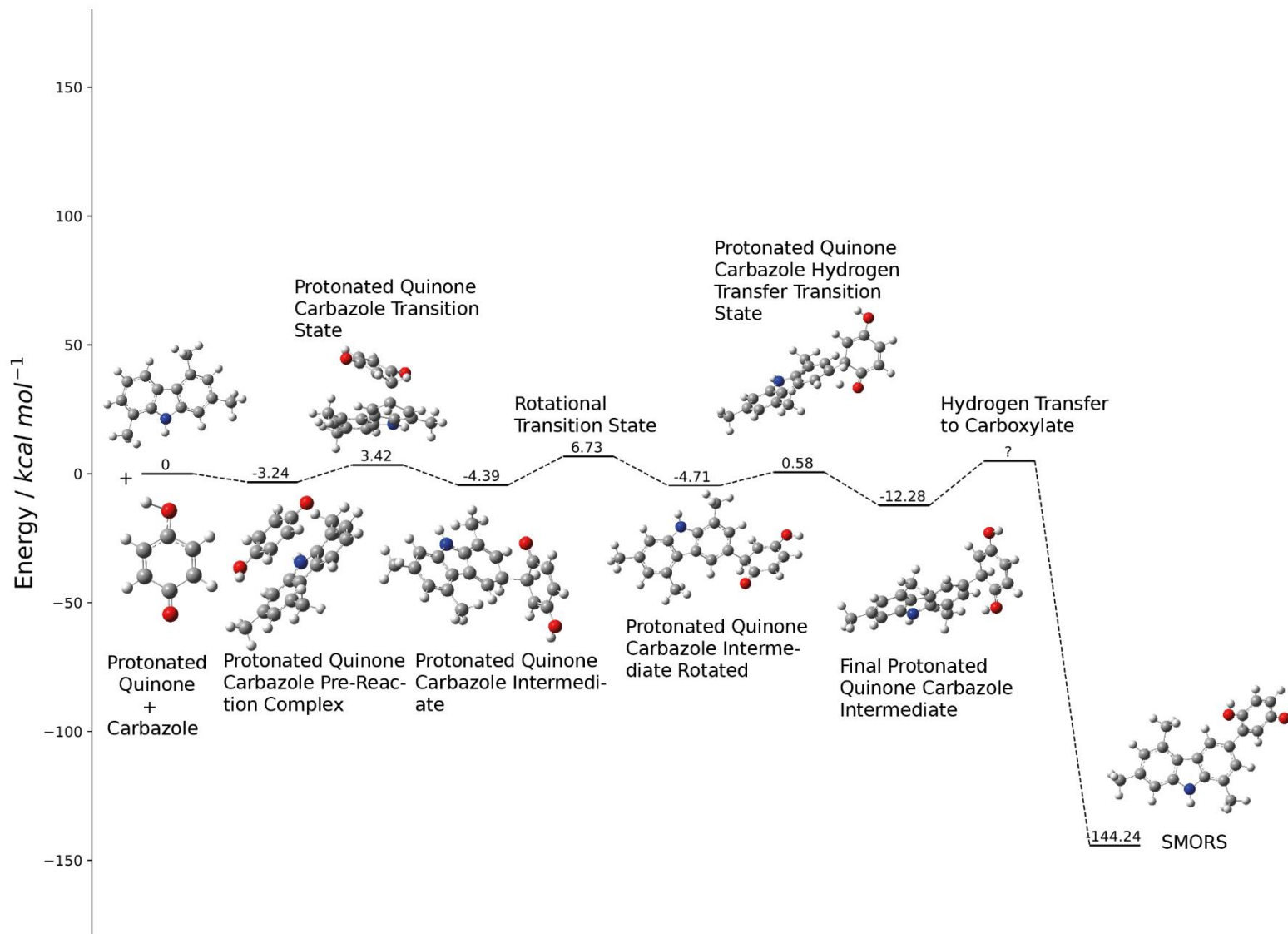
# Modified SMORS scheme

- Analogous reactions between quinones and indoles **all employ acid catalysts**
- **Acids are known to form** during the oxidation of bulk hydrocarbons (carboxylic acids) and indigenous sulfur compounds (sulfonic acids)
- Acid catalysed EAS reaction **lowers the barrier from +177.6kcal mol<sup>-1</sup> to +6.7kcal mol<sup>-1</sup>**
- Acids previously shown to have an adverse effect on thermal stability, small amounts of dissolved water could provide solvent for protonation to occur





# Modified SMORS scheme





# Conclusions

- No mechanistically feasible pathway found for original SMORS scheme using EAS
- Quantum chemistry shown to be a powerful mechanistic tool for understanding fuel properties
- Acids shown to be a possible catalyst to the formation of bulk insoluble
- Future alternative fuels **low/negligible amount of sulfur**, good news for the thermal stability.



# References

- [1] ASTM International. Journal of ASTM International. (2004). Web.
- [2] Heneghan, S. P., Zabarnick, S., Ballal, D. R., & Harrison, W. E. (1996). JP-8+100: The Development of High-Thermal-Stability Jet Fuel. *Journal of Energy Resources Technology*, 118(3), 170. <https://doi.org/10.1115/1.2793859>
- [3] Beaver, B., Gao, L., Burgess-Clifford, C., & Sobkowiak, M. (2005). On the mechanisms of formation of thermal oxidative deposits in jet fuels. Are unified mechanisms possible for both storage and thermal oxidative deposit formation for middle distillate fuels? *Energy and Fuels*, 19(4), 1574–1579. <https://doi.org/10.1021/ef040090j>